

# Accelerate and achieve an optimal IND for your project

~Smart-IND®~

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- Questions and requests about IND-enabling studies
- Troublesome and time loss by outsourcing to multiple facilities
- IND-enabling service 'Smart-IND®'
- Issues and solutions
- Our contribution
- Summary

## Questions & requests from our customers for IND-enabling studies

IND



#### **API** manufacturing:

Development of manufacturing process, non-GMP batch synthesis

- **CMO** selection and schedule arrangement
- Synthesis of clinical batch and calculation of required amount

- Batch evaluation
  Setting more attractive TPP (target product profile) uality test and method validation
  - Estimation of human effective doses

#### Additional PD study

**Bioanalytical method development & validation** 

#### **DMPK study**

Tox study (Non-GLP/GLP)

- Summarizing consultation items in regulatory agency meetings
- Supporting clinical trials and selection of clinical CRO

Evaluation of non-small molecule, new modalities

- Proposal of minimum IND package for a particular indication
- Dosage setting with limited GLP batch amount
- Proposal of exposure coverage methods in tox studies
- Analysis of human-specific metabolites in in vitro metabolic study for small molecules

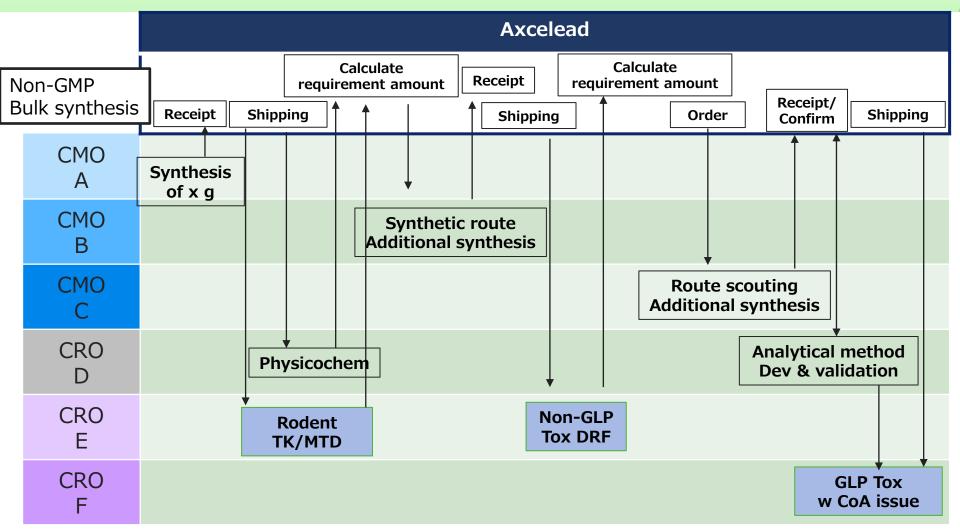
Pre-IND/IND meeting in US/JP



Proposal of pre-IND/IND strategy

The example includes GxP bulk preparation

#### Troublesome and time loss by outsourcing to multiple facilities (Example)







Safety

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# **Integrated IND-enabling service**



**□Optimal strategy:** Fit for your project/compound and a target product profile based on accumulated experience of >100 INDs and >20 NDAs

□One-stop shop: ADDP manages and executes all inhouse and outsourced studies in collaboration with

partner CROs



## What is Smart-IND®?

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## **Timely**

Proposal of a strategy in line with the latest trends



### Reduction

Reduced R&D costs



#### Acceleration

Shortened development time



#### Minimum

Application of the minimum necessary requirements for an IND

## **Specification**

Proposal of a concrete plan, method, and goal

We propose the best way to success



# **Smart-IND®: One team for IND**

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#### One team in the one-stop shop

Project

management





CMO/ CDMO

**CRO** 

Chemistry Physicochem

Safety

**DMPK** 

Pharmacology

■ Route scouting & optimization

■ Polymorph & salt screening

■ Non-GMP bulk preparation

■ Non-GLP DRF

**□** GLP studies

■ Both on- & off-target tox evaluation w/ KI/KO animals

■ DMPK studies according to guidelines

■ Human prediction, M&S

■ Metabolite characterization w/o a radiolabeled compound

□ Discussion of target product profile

■ PD studies to increase project value

A team consisting of well-experienced scientists of necessary functions lead a project swiftly





## **Achievement of IND by Smart-IND®**

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Candidate Selection to IND | 10-12 months\*

Non-GLP

Rat TK/DRF

Dog TK/DRF

In vitro Tox

GLP

4W Tox (rodent/non rodent)

Safety Pharm (in vivo/in vitro)

Gene Tox (in vivo/in vitro)

Other Tox studies (phototox etc)

**Bioanalytical method development & validation** 

**SEND** preparation

DMPK study for IND (in vivo PK, in vitro PPB etc)

M&S (human dose prediction etc)

Metabolite profile/characterization

**Additional PD study if necessary** 

#### **Process chemistry**

**API synthesis for non-GLP studies** 

Route scouting & optimization

API manufacturing @CMO: non-GMP bulk synthesis

GMP bulk preparation@CDMO

**GMP** bulk Quality/stability test

Nomination form selection including crystal polymorphism / salt screening

Method validation and quality test for the bulk for GLP studies

#### Project management & CRO management\*\* as a one stop shop

Note \*: Timeline is depending on a candidate profile and several factors on a project.

\*\*: Depending on the studies, there are cases where it is carried out at partner CROs.

## IND-enabling studies package

□ Questions to customer from Axcelead What is your goal? Your goal is IND, POC or NDA?

The expected timing of the studies should be considered. It will be thought strategically about whether to conduct studies earlier to increase value or backload it to be more cost-effective.

Axcelead supports you on a case-by-case basis with an effective plan tailored to your goals.

## IND-enabling studies package

□ Questions to customer from Axcelead

What is indication of the candidate?

Anti-cancer drugs, drugs to treat lifestyle-related diseases or rare diseases, vaccines?

Different guidelines should be applied. It may be able to move forward faster with a risk-benefit approach. On the other hand, a longer treatment period may be required in non-clinical studies.

Axcelead proposes the most suitable studies and design according to the indication, guideline and the TPP.

## **Evaluation of toxicity and dose setting**

□ Questions to customer from Axcelead

What is observed in non-GLP tox studies?

How about on-target toxicity?

Can the NOAEL be evaluated?

Initial dose in first-in-human trials should be setting from the No observed Adverse Effect Level (NOAEL).

Axcelead proposes dose selection and appropriate animal species selection to clarify NOAEL and on- and off-target toxicity.

#### **New modalities**

**□** General questions

What is the modality?

What if guidelines are not yet available?

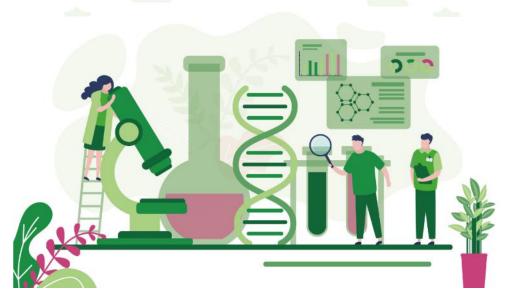
Some modalities do not have established ICH or local guidelines. The study package will be proposed based on existing guidelines and the latest information.

Axcelead proposes optimal package and design for modalities according to the latest information from FDA, EMA and PMDA.

◆Implementation of the best package plan according to various modalities Incorporating safety pharm and/or in vivo MNT to repeat tox studies Animal selection for repeat tox (KI/KO animals, appropriate single species, etc.)

Omitting in vitro studies

◆Smooth transition to clinical development Modeling and simulation PK/PD assays and analyses



## Our contribution for IND and out-license

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#### Chordia Therapeutics Inc.

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December 15, 2020

March 29, 2019 3:00 PM JST

#### Chordia Therapeutics Raises Approximately 27 m

 Chordia Therapeutics Inc., an oncology resear in Kanagawa, Japan, closed the first tranche c USD) Series B financing. Chordia Enters into Exclusive License Agreement with Ono on CTX-177, a MALT1 Inhibitor, and its Related Compounds

Chordia Therapeutics Inc. (Kanagawa, Japan; President and CEO, Hiroshi Miyake; "Chordia") today announced that it entered into a license agreement with Ono Pharmaceutical Co., Ltd. (Osaka, Japan; President, Representative Director, Gyo Sagara; "ONO") for CTX-177, Chordia's MALT1 inhibitor and its related compounds.

#### **Our contribution**

- > Full support for IND and the license-out
  - ✓ Evaluation study results and proposal of successful strategy
  - ✓ Accompanying PMDA pre-IND meeting
  - ✓ Support for the scientific explanation to the licensed-out company



### **Summary**

Axcelead manages the entire preclinical studies and processes by serving as an operational hub to significantly reduce the client's burden for IND.



- Achieve an optimal IND based on the project goal and TPP by researchers who are wellexperienced in pharmaceutical industry
- One-stop access to the necessary functions/technologies of Axcelead and partner CROs and CMOs
- ➤ Implementation of the best package plan according to various modalities such as peptide, antibody, gene/cell therapy